

Liquid Crystal Polymer (LCP)

LAPEROS®

E477i

VF2201/BK210P

Standard, For SMT

POLYPLASTICS CO., LTD.

General Properties of E477i

table1-1 General Properties (ISO)

Item	Unit	Test Method	Standard, For SMT
			E477i
			Low warpage, High flow
Color			VF2201/BK210P
ISO(JIS)quality-of-the-material display:		ISO11469 (JIS K6999)	>LCP-MD25<
Density	g/cm ³	ISO 1183	1.59
Water absorption (23°C,24hrs,1mmt)	%	ISO 62	-
Tensile strength	MPa	ASTM D638	125
Tensile elongation	%	ASTM D638	2.2
Flexural strength	MPa	ISO 178	160
Flexural modulus	MPa	ISO 178	12,800
Flexural strain	%	ISO 178	3.0
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	7
Temperature of deflection under load (1.8MPa)	°C	ISO 75-1,2	235
Temperature of deflection under load (0.45MPa)	°C	ISO 75-1,2	270
Electric strength (1mmt)	kV/mm	IEC 60243-1	44
Electric strength (3mmt)	kV/mm	IEC 60243-1	24
Volume resistivity	Ω·cm	IEC 60093	-
Volume resistivity (Our standard)	Ω·cm		-
Relative permittivity (1kHz)		IEC 60250	-
Relative permittivity (1MHz)		IEC 60250	-
Dielectric dissipation factor (1kHz)		IEC 60250	-
Dielectric dissipation factor (1MHz)		IEC 60250	-
Tracking resistance (CTI)	V	IEC 60112	-
Arc resistance	s	ASTM D495	-
Mold Shrinkage (80×80×1mmt, Flow direction, Inj. pressure 60MPa)	%	Our standard	0.00
Mold Shrinkage (80×80×1mmt, Trans-direction, Inj. pressure 60MPa)	%	Our standard	0.25
Mold Shrinkage (80×80×1mmt, Flow direction, Inj. pressure 79MPa)	%	Our standard	-
Mold Shrinkage (80×80×1mmt, Trans direction, Inj pressure 79MPa)	%	Our standard	-
Rockwell hardness	M(Scale)	ISO2039-2	-
Flammability		UL94	V-0
The yellow card File No.			E106764



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			E477i
			Low warpage, High flow
Appropriate List number of Ministerial Ordinance for Export Trade Control			Item 16 of Appendix -1

All figures in the table are the typical values of the material and not the minimum values of the material specifications.



NOTES TO USERS

- All property values shown in this brochure are the typical values obtained under conditions prescribed by applicable standards and test methods.
- This brochure has been prepared based on our own experiences and laboratory test data, and therefore all data shown here are not always applicable to parts used under different conditions. We do not guarantee that these data are directly applicable to the application conditions of users and we ask each user to make his own decision on the application.
- It is the users' responsibility to investigate patent rights, service life and potentiality of applications introduced in this brochure. Materials we supply are not intended for the implant applications in the medical and dental fields, and therefore are not recommended for such uses.
- For all works done properly, it is advised to refer to appropriate technical catalogs for specific material processing.
- For safe handling of materials we supply, it is advised to refer to the Safety Data Sheet "SDS" of the proper material.
- This brochure is edited based on reference literature, information and data available to us at the time of creation. The contents of this brochure are subject to change without notice upon achievement of new data.
- Please contact our office for any questions about products we supply, descriptive literatures or any description in this brochure.

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(R190507-2000)

